Sample - not for operational use

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Before / after: one step, rewritten

Fictional chlorine feed step. Not a procedure for any real plant. Limits are placeholders.

BEFORE

~~Verify the system is normal, then continue.~~

No limit. No consequence. No instruction if the reading is wrong.

AFTER

Read the scale on the active container. Continue only if the weight is inside the limit.

OPERATING LIMIT

Placeholder: [lower] to [upper] lb remaining, from the facility process safety information. Not a number to use.

IF OUTSIDE THE LIMIT

Switch to the standby container using the facility procedure, or stop and notify the supervisor.

SAFETY SYSTEM

Confirm the room detector is in service and the entry beacon is dark before the next step.

Redline example only. Critical Path Procedures LLC.

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